

Assembly Procedure

WEBSITE VIDEO No.

1. Slide crimp sleeve onto cable
2. Strip cable
3. Slide centre contact onto cable conductor up to cable dielectric
4. Ensure that the conductor is visible through the Contact inspection hole.
5. Crimp the centre contact using appropriate sized crimping tool
6. Fan the braid out
7. Slide the cable into the connector and push home until the centre contact "CLICKS" into place
8. Slide the crimp sleeve over the braid
9. Crimp the crimp sleeve using the appropriate sized crimp tool (trim excess braid if necessary)



Electrical Specification

Impedance: 50 Ohm
 Frequency: 0 - 1.5 Ghz
 Dielectric W/V: TBC
 Insulation res: TBC

Mechanical Specification

Centre contact retention
 Axial Force: 10N min
 Cable Retention: 200N min
 Mating cycles: 500

Environmental Specification

Operating Temp: -35 to +70 Deg C

Tooling

Centre Contact: HEX 1.72mm A/F
 COAX Tool No: 336A
 Crimp Sleeve: HEX 9.96mm A/F
 COAX Tool No: 336D3

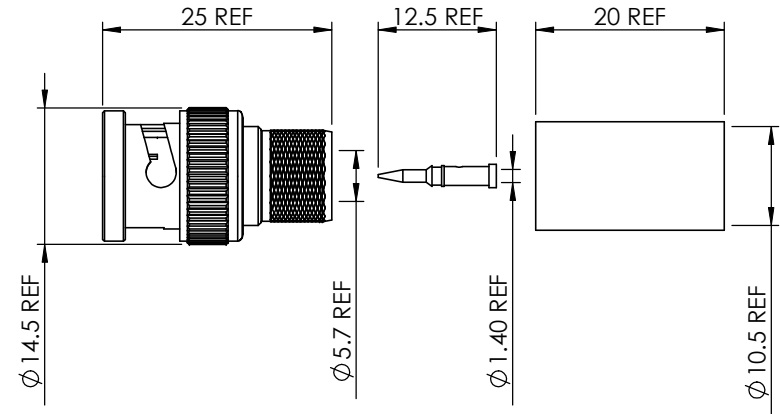


DO NOT SCALE DRAWING

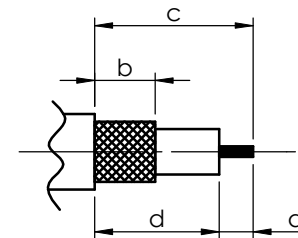


DATA SHEET

SHEET 1 OF 1



STRIPPING DIMENSIONS



a = 4.0 mm
 b = 8.0 mm
 c = 16.0 mm
 d = 12.0 mm

9	CRIMP SLEEVE	BRASS	NICKEL
8	CENTRE CONTACT	BRASS	GOLD
7	BODY	BRASS	NICKEL
6	WASHER	Fe	NICKEL
5	SPRING	SK5	NICKEL
4	RETAINING RING	SK5	NICKEL
3	GASKET	SILICONE RUBBER	N/A
2	INSULATOR	DELTRIN	N/A
1	COUPLING NUT	DIECAST ZINC	NICKEL
ITEM	DESCRIPTION	MATERIAL	PLATING



COAX CONNECTORS LTD
 6-8 COLNE ROAD, TWICKENHAM,
 MIDDLESEX. TW1 4JR

Description BNC PLUG CT125RBS

Part Number 10-005-A0-CD

REVISION : DA00

A4

DIMENSIONS ARE IN MILLIMETERS

NAME	SIGNATURE	DATE
DRAWN	GE	31/03/2010
CHK'D	IG	31/03/2010
APPV'D		

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